MasterKure® CC 1315WB
High-solids, water-based, modified acrylic curing, sealing and dustproofing compound

DESCRIPTION
MasterKure CC 1315WB product is a transparent water-based blend of acrylic polymers used to cure, seal and dustproof freshly placed and finished concrete floors. It complies with ASTM C 1315, Type I, Class A.

PRODUCT HIGHLIGHTS
• Ensures high curing efficiency allowing concrete to attain its full strength potential
• Reduces surface absorption and dusting of concrete for easier cleaning and maintenance
• Retains moisture in concrete to minimize shrinkage cracking
• Solvent-free for reduced odor
• Water based for reduced VOC content
• VOC compliant for EPA and most regional jurisdictions
• Compatible with most carpet and tile adhesives
• Semi-gloss appearance so surfaces look newer and brighter

HOW TO APPLY
1. Freshly placed concrete must be properly finished. The surface is application ready when it is damp but not wet and when it cannot be marred by foot traffic.
2. Existing concrete surfaces should be thoroughly repaired and cleaned before application. Surface must be clean, dry and free of dust, oil, grease, sealers and all other surface contaminants that might inhibit proper bond of material.

APPLICATIONS
• Interior and exterior
• Horizontal and vertical
• Odor-sensitive locations

SUBSTRATES
• Concrete
• Decorative Concrete
APPLICATION

1. Thoroughly mix material in original container before applying.
2. Apply a continuous, uniform film by solvent-resistant low-pressure spray only, short-nap roller or lamb’s wool applicator.
3. For curing, one coat may be sufficient. However, two coats may be required in hot and windy conditions. Apply evenly and uniformly as soon as possible after final finishing.
4. To seal and dustproof, two coats are required. Apply the second coat when all trades have completed their work and site is ready for occupancy.
5. Do not over-apply or soak concrete surfaces with the curing compound. Do not allow the curing compound to pool on the surface. Over-application can result in alligatoring and mud cracking, whereby a film forms on the substrate before the material dries properly. Over-application may also cause opacity, as elements of the curing compound become trapped in the subsurface and cannot escape.

DRYING TIME

Times are based upon temperatures of 65 to 85° F (18 to 29° C) and 50% relative humidity.
Light foot traffic or between coats: 4 hours
Normal traffic: overnight
Maximum hardness: 7 days
Material will take longer to dry at either higher humidity or lower temperatures.

CLEAN UP

Clean tools immediately after use with soap and warm water.

Technical Data

Composition

MasterKure CC 1315WB is an acrylic polymer in a co-solvent emulsion.

Compliances

- MasterKure CC 1315WB is recommended for use on Class 1, 2, 3 and 4 concrete floors as classified in Table 2.1 ACI 302.1R
- ASTM C 309, Type I, Class A or B
- ASTM C 1315, Type I, Class B
- Corps of Engineers CRD-C304, Type I, Class A or B
- AASHTO M-148

Test Data

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>RESULTS</th>
<th>TEST METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moisture retention, kg/m² applied at 300 ft²/gal MasterKure CC 1315WB Test requirement</td>
<td>0.36 &lt; 0.4</td>
<td>ASTM C 156</td>
</tr>
<tr>
<td>Drying time, hrs</td>
<td>&lt; 4</td>
<td>ASTM C 1315</td>
</tr>
<tr>
<td>Solids, %</td>
<td>26</td>
<td>ASTM C 1644</td>
</tr>
<tr>
<td>Flashpoint, ° F (° C)</td>
<td>&gt; 200 (&gt; 93)</td>
<td>ASTM D 56</td>
</tr>
<tr>
<td>Acid and alkali resistance at 1 and 16 hours</td>
<td>No effect observed</td>
<td>ASTM D 1308</td>
</tr>
<tr>
<td>UV light resistance</td>
<td>Membrane lighter than Gardner color 3</td>
<td>ASTM G 53</td>
</tr>
<tr>
<td>Adhesion of tile cement, psi</td>
<td>&gt; 165</td>
<td>ASTM C 1315</td>
</tr>
</tbody>
</table>

Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

Clean Up

Clean tools immediately after use with soap and warm water.

Dry时光

Time根据温度为65到85°F (18到29°C)和50%相对湿度。
轻脚交通或涂层之间：4小时
普通交通：一晚
最大硬度：7天
材料将干燥时间更长，高于更高的湿度或较低的温度。

技术数据

成分

MasterKure CC 1315WB 是一种丙烯酸聚合物在共溶剂乳液中。

符合标准

- MasterKure CC 1315WB 推荐用于等级1, 2, 3和4的混凝土地板，如表2.1 ACI 302.1R所示。
- ASTM C 309, Type I, Class A 或 B
- ASTM C 1315, Type I, Class B
- 军队工程CRD-C304, Type I, Class A or B
- AASHTO M-148

测试数据

<table>
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<tr>
<th>属性</th>
<th>结果</th>
<th>测试方法</th>
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<tr>
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<td>干燥时间，小时</td>
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<td>闪点，°F (°C)</td>
<td>&gt; 200 (&gt; 93)</td>
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<td>酸和碱性抗性</td>
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<td>UV光抗性</td>
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<td>陶粘接性，psi</td>
<td>&gt; 165</td>
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测试结果是在实验室条件下获得的平均值。合理的变异性可以被预期。

清洁

立即用肥皂和温水清洗工具。
FOR BEST PERFORMANCE
- MasterKure CC 1315WB may settle and must be stirred thoroughly before and during application.
- For curing only, one coat may be sufficient; 2 coats will give best results. To seal and dustproof, 2 coats are required.
- Not recommended for use in colored dry-shake applications.
- Keep from freezing.
- Do not apply when concrete surface or ambient temperature is below 40°F (4°C).
- Do not apply when surface temperature is above 120°F (49°C).
- Not recommended as a release agent.
- Do not apply to surfaces of joints to be caulked with sealants. Mask joints to avoid sealant-adhesion problems.
- Can be applied to plain and colored concrete, but mottling or discoloration may occur.
- May highlight features and imperfections of the concrete surface.
- MasterKure CC 1315WB must be fully dry before exposure to water or it may whiten.
- Although MasterKure CC 1315WB is compatible with a variety of carpet, vinyl-tile and floor-covering adhesives, always conduct a test application before applying.
- Not intended for surfaces to receive concrete overlays or additional toppings, coatings, sealers or ceramic tile (without proper surface preparation).
- MasterKure CC 1315WB is considered a light-duty floor sealer; it may rubber burn when subjected to forklift or other wheeled traffic.
- If MasterKure CC 1315WB will be applied in or near areas containing foodstuffs, they must be removed before application.
- Extended exposure to moisture may result in a temporary opaque condition that clears upon drying.
- Only mechanical methods of removal are recommended.
- The small amount of solvent vapors released by MasterKure CC 1315WB may be objectionable to people unaccustomed to the odor; do not apply MasterKure CC 1315WB in or around buildings occupied by non-construction personnel without consulting building management.
- For professional use only; not for sale to or use by the general public.

- Make certain the most current versions of product data sheet and SDS are being used; visit www.master-builders-solutions.basf.us to verify the most current versions.
- Proper application is the responsibility of the user. Field visits by BASF personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

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