

The Chemical Company





# Technical Data Guide

# MasterKure<sup>®</sup> CC 1315WB

High-solids, water-based, modified acrylic curing, sealing and dustproofing compound

FORMERLY KURE 1315

# PACKAGING

CURING ONLY: 200-400 ft²/gallon (4.9-9.8 m²/L)

SECOND COAT (dustproofing and sealing): 400-600 ft<sup>2</sup>/gallon (9.8-14.7 m<sup>2</sup>/L)

RECOATING (dustproofing and sealing): 200–300 ft<sup>2</sup>/gallon (4.9–7.4 m<sup>2</sup>/L)

Coverage varies with application method, texture and porosity of surface.

# COLOR

Milky white, dries clear

#### YIELD

- 2 gallon (7.57 L) pails
- -4 gallon (15.1 L) pails
- 5 gallon (18.93 L) pails
- 55 gallon (208 L) drums

#### STORAGE

Store in unopened containers in a clean, dry area between 40 and 85° F (4 and 29° C). Keep from freezing.

#### SHELF LIFE

15 months when properly stored

# **VOC CONTENT**

139 g/L less water and exempt solvents

# DESCRIPTION

MasterKure CC 1315WB product is a transparent water-based blend of acrylic polymers used to cure, seal and dustproof freshly placed and finished concrete floors. It complies with ASTM C 1315, Type I, Class A.

#### PRODUCT HIGHLIGHTS

- Ensures high curing efficiency allowing concrete to attain its full strength potential
- Reduces surface absorption and dusting of concrete for easier cleaning and maintenance
- Retains moisture in concrete to minimize
   shrinkage cracking
- Solvent-free for reduced odor
- Water based for reduced VOC content
- VOC compliant for EPA and most
- regional jurisdictions
- Compatible with most carpet and tile adhesives
- Semi-gloss appearance so surfaces look newer and brighter

#### APPLICATIONS

- Interior and exterior
- Horizontal and vertical
- Odor-sensitive locations

#### SUBSTRATES

- Concrete
- Decorative Concrete

#### HOW TO APPLY SURFACE PREPARATION

- Freshly placed concrete must be properly finished. The surface is application ready when it is damp but not wet and when it cannot be marred by foot traffic.
- 2. Existing concrete surfaces should be thoroughly repaired and cleaned before application. Surface must be clean, dry and free of dust, oil, grease, sealers and all other surface contaminants that might inhibit proper bond of material.



# **Technical Data**

# Composition

MasterKure CC 1315WB is an acrylic polymer in a co-solvent emulsion.

#### Compliances

- MasterKure CC 1315WB is recommended for use on Class 1, 2, 3 and 4 concrete floors as classified in Table 2.1 ACI 302.1R
- ASTM C 309, Type I, Class A or B
- ASTM C 1315, Type I, Class B
- Corps of Engineers CRD-C304, Type I, Class A or B
- AASHTO M-148

#### Test Data

Adhesion of tile cement, psi	> 165	ASTM C 1315	
UV light resistance	Membrane lighter than Gardner color 3	ASTM G 53	
Acid and alkali resistance at 1 and 16 hours	No effect observed	ASTM D 1308	
Flashpoint, ° F (° C)	> 200 (> 93)	ASTM D 56	
Solids, %	26	ASTM C 1644	
Drying time, hrs	< 4	ASTM C 1315	
Test requirement	< 0.4		
Moisture retention, kg/m <sup>2</sup> applied at 300 ft <sup>2</sup> / gal MasterKure CC 1315WB	0.36	ASTM C 156	
	11200210		
PROPERTY	RESULTS	TEST METHOD	

#### APPLICATION

- 1. Thoroughly mix material in original container before applying.
- **2**. Apply a continuous, uniform film by solventresistant low-pressure spray only, short-nap roller or lamb's wool applicator.
- **3.**For curing, one coat may be sufficient. However, two coats may be required in hot and windy conditions. Apply evenly and uniformly as soon as possible after final finishing.
- 4. To seal and dustproof, two coats are required. Apply the second coat when all trades have completed their work and site is ready for occupancy.
- **5.** Do not over-apply or soak concrete surfaces with the curing compound. Do not allow the curing compound to pool on the surface. Over-application can result in alligatoring and mud cracking, whereby a film forms on the substrate before the material dries properly. Over-application may also cause opacity, as elements of the curing compound become trapped in the subsurface and cannot escape.

#### DRYING TIME

Times are based upon temperatures of 65 to 85° F (18 to 29° C) and 50% relative humidity. Light foot traffic or between coats: 4 hours Normal traffic: overnight Maximum hardness: 7 days Material will take longer to dry at either higher humidity or lower temperatures.

#### **CLEAN UP**

Clean tools immediately after use with soap and warm water.

# FOR BEST PERFORMANCE

- MasterKure CC 1315WB may settle and must be stirred thoroughly before and during application.
- For curing only, one coat may be sufficient; 2 coats will give best results. To seal and dustproof, 2 coats are required.
- Not recommended for use in colored dry-shake applications
- Keep from freezing.
- Do not apply when concrete surface or ambient temperature is below 40° F (4° C).
- Do not apply when surface temperature is above 120° F (49° C).
- Not recommended as a release agent.
- Do not apply to surfaces of joints to be caulked with sealants. Mask joints to avoid sealantadhesion problems.
- Can be applied to plain and colored concrete, but mottling or discoloration may occur.
- May highlight features and imperfections of the concrete surface.
- MasterKure CC 1315WB must be fully dry before exposure to water or it may whiten.
- Although MasterKure CC 1315WB is compatible with a variety of carpet, vinyl-tile and floor-covering adhesives, always conduct a test application before applying.
- Not intended for surfaces to receive concrete overlays or additional toppings, coatings, sealers or ceramic tile (without proper surface preparation).
- MasterKure CC 1315WB is considered a light-duty floor sealer; it may rubber burn when subjected to forklift or other wheeled traffic.
- If MasterKure CC 1315WB will be applied in or near areas containing foodstuffs, they must be removed before application.
- Extended exposure to moisture may result in a temporary opaque condition that clears upon drying.
- Only mechanical methods of removal are recommended.
- The small amount of solvent vapors released by MasterKure CC 1315WB may be objectionable to people unaccustomed to the odor; do not apply MasterKure CC 1315WB in or around buildings occupied by non-construction personnel without consulting building management.
- For professional use only; not for sale to or use by the general public.

- Make certain the most current versions of product data sheet and SDS are being used; visit www.master-builders-solutions.basf.us to verify the most current versions.
- Proper application is the responsibility of the user. Field visits by BASF personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

# HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.basf.us, e-mailing your request to basfbscst@basf.com or calling 1(800)433-9517. Use only as directed. **For medical emergencies only, call ChemTrec® 1(800) 424-9300.** 

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